



# Analytical Services for Sterile Drug Products

At PCI, ensuring life-changing medicines reach those who need it most is our highest priority. As a truly integrated global CDMO, we are manufacturing, packaging and supply chain experts, harnessing our experience and expertise to deliver you a seamless solution with the ultimate aim of improving the lives of patients.

## **Analytical Services for Sterile Products**

Through our GMP analytical testing laboratories, we will reduce supply chain complexity and expedite timelines, developing product-specific methods in-house or through the transfer of existing validated methods.

Our phase appropriate ICH validation approach for all analytical methods supports development, in-process, release, and stability testing. Our full-service laboratories are equipped with state-of-the-art instrumentation to meet testing requirements and we continually evaluate and expand our testing capabilities in-line with the growing needs of our clients.

#### **Analytical Method Development**

We provide a full analytical and Assay method development service utilizing our industry leading analytical equipment to efficiently meet your parenteral development needs, providing timely, reliable, and consistent results.

# Analytical and Microbiological Testing Capabilities

- Gas chromatography (direct injection & headspace)
- · Liquid chromatography UPLC and HPLC
- FTIR
- · UV/Vis
- · Residual moisture by Karl Fischer
- Particle sizing
- Oxygen headspace analysis
- · SDS-page
- $\cdot \, \mathsf{Appearance}$
- pH
- $\cdot \, \mathsf{Osmolality}$
- Density
- · Reconstitution time
- · Subvisible particulate matter (USP <788>)
- · Extractable volume (gravimetric)
- · Elemental impurities
- · Anti-microbial Effectiveness Test (AET)
- · Preservative Efficacy Test (PET)
- Bioburden
- Endotoxin
- Sterility
- · Container closure integrity



# Overview

### **ICH Stability Studies**

At PCI, we will help you build, manage and, execute every aspect of your ICH stability program based on the specific requirements of your product.

### This includes:

- · Protocol development utilizing ICH stability guidelines
- · All ICH conditions available in validated stability chambers
- · Time point management and sampling by dedicated stability team
- · Time point testing and data reporting with quality oversight
- · Interim and final reports

### **ICH Q1B Photostability**

We have the capability to perform non-GMP and cGMP photostability studies for drug substance and finished product.

### This includes:

- · Photostability protocol development utilizing ICH Q1B stability guidelines
- · Storing products in validated photostability chambers at the recommended light intensity
- · Time point management, time point testing, and data reporting with quality oversight
- · Final report





